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THREADCUT

Description

Threadcut is a premium quality extreme pressure neat cutting oil manufactured from blends of essentially solvent refined mineral oils and selected additives for medium to high severity cutting operations on a variety of ferrous metals. Due to the active nature of the free sulphur it is not recommended for machining yellow metals due to the risk of staining.

Qualifications

Threadcut gives the following benefits:

- Extended machining performance
- High production levels
- Controlled extreme-pressure properties
- Good tool life

Applications

Threadcut can be use on all ferrous metals. It is not suitable for copper, brass and aluminium alloys. Threadcut can be used in all general metal removal operations where tool life surface finish and machine tool lubrication are required.

Typicals

Appearance	Pale Amber Fluid
Viscosity @40 °C	30 cSt
Density @ 20 °C	0.8900 g/ml

Overview

As with all metal working fluids, good housekeeping and systems maintenance are important to ensure the satisfactory working life of the product.

The product advantages may be discussed as followings-

1. Higher speeds and feeds may be used.
2. Extended tool life.
3. Excellent surface finish.
4. Versatile in many application.
5. Low misting and smoking potential.